



RESEARCH PAPER



Adsorption of Toxic Methylene Blue Dye from Aqueous Solutions Using *Thymbra spicata* L., Optimization by Taguchi Method and Investigation of Its Antioxidant Properties

Selenay Karadag¹ · Selen Avci Azkeskin² · Mesut Bilgi¹ · Birol Isik¹

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Abstract

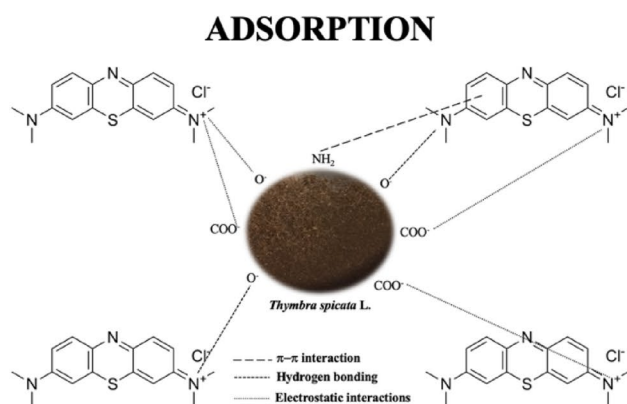
This study aimed to effectively evaluate various applications of *Thymbra spicata* L. biomass used in a zero-waste context. The study aimed to better understand the biomass's potential multifunctional uses in environmental remediation by evaluating its adsorption efficiency, methylene blue (MB) dye removal processes, and antioxidant properties. *T. spicata* L. biomass was characterized by Fourier transform infrared-attenuated total reflectance (FTIR-ATR), X-ray diffraction (XRD), scanning electron microscopy (SEM), and point of zero charge (pH_{pzc}). The optimum physicochemical parameters were optimized using the Taguchi method. The dye selectivity studies were conducted using various anionic and cationic dyes. Adsorption tests were carried out by adjusting the concentration (10–50 mg/L), period (0–120 min), pH (2–12), and dose (0.01–0.20 g/50 mL). We used equilibrium data to non-linear Langmuir, Freundlich, and Dubinin-Radushkevich (D-R) isotherm models. The results stated that the removal process occurred in a monolayer on the homogeneous surface of *T. spicata* L. biomass and the q_m value was determined as 65.03 mg/g at 298 K. Kinetic results showed that MB adsorption on *T. spicata* L. biomass followed a *pseudo-second order*. Thermodynamic tests showed that the process was exothermic ($\Delta H^\circ = -14.92 \text{ kJ/mol}$) and spontaneous ($\Delta G^\circ = -28.31 \text{ kJ/mol}$). In the second part, antioxidant capacity was determined by various methods using the extract of *T. spicata* L. biomass. The results of the study indicated that *T. spicata* L. could be a viable adsorbent for cationic dyes in aqueous solutions and a natural antioxidant source. Furthermore, compared to similar biomasses reported in the literature, it was found to be an alternative adsorbent.

✉ Birol Isik
isikb@yildiz.edu.tr

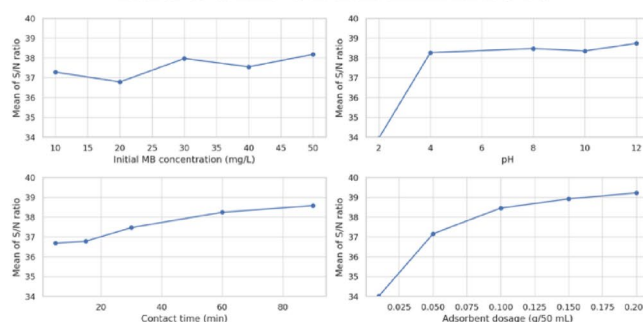
¹ Department of Chemistry, Faculty of Arts and Sciences,
Yildiz Technical University, Esenler, Istanbul 34220, Turkey

² Department of Industrial Engineering, Kocaeli University,
Izmit 41380, Turkey

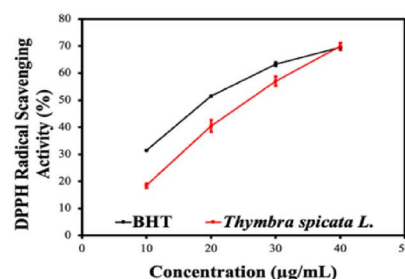
Graphical Abstract



TAGUCHI OPTIMIZATION



ANTIOXIDANT ACTIVITY



Highlights

- Methylene blue adsorption performance was determined as 92.70% at 298 K.
- The adsorption of methylene blue follows the *pseudo-second-order* kinetic model.
- The q_m values of *Thymbra spicata L.* reached up to 65.03 mg/g for methylene blue at 298 K
- The DPPH scavenging activity was determined as $69.89 \pm 1.36\%$ at 40 $\mu\text{g/mL}$.

Keywords Adsorption · methylene blue · *Thymbra spicata L.* · Taguchi optimization · antioxidant capacity

Introduction

Water pollution has become a significant global concern, endangering human health and ecological systems. The issues have been greatly intensified by rapid industrialization, urbanization, and population increase (Assouani et al. 2024; El-Habacha et al. 2024; Moheb et al. 2025). Synthetic dyes have garnered significant attention among many contaminants due to their extensive application and enduring characteristics. Industries include textiles, leather, printing, cosmetics, and pharmaceuticals, which significantly contribute to dye-contaminated wastewater. These dyes frequently exhibit intricate chemical architectures, incorporating substituted chromophoric moieties such as azo, triarylmethane, and anthraquinone, rendering them significantly resistant to biodegradation. In anaerobic settings, certain chemicals may decompose, producing hazardous aromatic amines. Dye-laden effluents released into aquatic habitats can cause

significant health problems, including carcinogenicity, mutagenicity, allergic dermatitis, skin irritation, and damage to essential organs such as the liver, kidneys, reproductive system, and central nervous system (Haydari et al. 2023; Bellaj et al. 2024; Xia et al. 2024; Zavala-Flores et al. 2024). Methylene blue (MB) [3, 7-bis (dimethyl amino) phenothiazine chloride tetra methylthionine chloride] is a synthetic dye utilized as a coloring agent for paper, wool, silk, and cotton. Due to extensive industrial applications, substantial quantities of effluent containing methylene blue dye are discharged into surface and groundwater. Toxic chemicals frequently accumulate in aquatic environments at concentrations reaching 1500 mg/L (Rafaqat et al. 2022; Alahmad et al. 2024). The distinctive stability of the aromatic ring in the MB molecular structure renders the chemical carcinogenic and non-biodegradable. The health risks associated with MB encompass genitourinary, respiratory, cardiovascular, central nervous system diseases, and dermatological

effects. Consequently, before the effluent contaminating the aquatic system, the dyes must be extracted to acceptable concentrations (Isik et al. 2023a; Ullah et al. 2024; Benhalima et al. 2024; Li et al. 2024; Braish et al. 2024; Shukla et al. 2024).

Effective and pragmatic strategies are crucial in tackling dye contamination issues. Diverse techniques have been explored for dye elimination, encompassing adsorption (Goswami et al. 2024), multi-stage coagulation and flocculation (Abou Taleb et al. 2025), ozonization (Jamali et al. 2024), sedimentation (Ma et al. 2025), filtration (Badawi et al. 2024), membrane technology (Hejji et al. 2024), chemical precipitation (Uddin et al. 2024), distillation (Omi et al. 2025), and reverse osmosis (Alkhouzaam and Khraisheh 2024). Among these approaches, adsorption is favored for its cost-effectiveness and efficiency, addressing the drawbacks of competing techniques, which include substantial investment costs, energy requirements, and the production of toxic waste. Activated carbons have emerged as the most extensively researched adsorbent utilized in water treatment systems for the removal of diverse chemical pollutants, including heavy metals and pigments. The global economy and population are expanding swiftly, resulting in a heightened demand for cost-effective, high-efficiency wastewater treatment technology (Chkirida et al. 2021; Soury et al. 2022; Lamberti et al. 2024; Aljeboree et al. 2025).

The adsorption process can be greatly impacted by several physicochemical factors, including pH, contact time, concentration, and amount of adsorbent. However, because there are too many experiments, optimizing process parameters and comprehending their association might be laborious and time-consuming. On the other hand, the design of experiments (DOE) method works better than conventional experimental techniques. By removing pointless sets of tests, the Taguchi design approach's usage of orthogonal arrays can broaden the procedure. Additionally, it offers comprehensive details on how the variables influencing the response variable interact. Additionally, DOE uses the response table to determine the optimal amount for each factor (Heidarinejad et al. 2020; Okolie et al. 2021; Patra et al. 2021).

In the adsorption process, a variety of materials are employed, including silica (Melnik et al. 2021), activated carbon (Jawad et al. 2021), zeolite (Imessaoudene et al. 2023), montmorillonite (Al Kausor et al. 2022), biomass (Liu et al. 2022), polymers (Ali Khan et al. 2021), composites (Bellaj et al. 2024), and nanomaterials (Rasheed 2022). Research on biomass usage is being undertaken in numerous nations to mitigate the accumulation of biomass waste, particularly agricultural waste. The application of biomass is extensively employed for environmental sustainability by creating carbonaceous materials to eliminate

diverse pollutants from wastewater and for energy generation, including hydrogen and ethanol. Identifying creative, cost-effective, and plentiful materials with exceptional adsorption characteristics is crucial, particularly given that the consumption of carbonaceous materials is rising by over 10% per year (Mbarki et al. 2019; Astuti et al. 2021, 2024).

In several parts of Türkiye, *Thymbra spicata* L. is cultivated as a medicinal and aromatic plant. *T. spicata* L. is a fragrant member of the mint family that can reach a height of 40 cm. It is used extensively in medicine as a tonic, respiratory tract disinfection, muscle and spasm reliever, parasite remover, and appetite enhancer. Additionally, it possesses antibacterial, antifungal, and antiparasitic qualities. The Lamiaceae family produces a variety of aromatic and terpenoid chemicals, which are then stored in the leaves, stems, epidermal glands, and reproductive tissue. The primary constituents of this plant's aerial portions include p-cymene, g-terpinene, carvacrol, and thymol (Kilic 2006; Matin et al. 2018; Erci et al. 2018). Considering plants contain a variety of natural molecules with different activities, including antioxidant activity, there is increasing attention to plants to obtain natural antioxidants instead of potentially harmful synthetic antioxidants like butylated hydroxytoluene (BHT) or butylated hydroxyanisole (BHA) (Peksel et al. 2010).

The aim and innovation of this study was to evaluate the performance of *T. spicata* L. as a biomass plant in various applications within the scope of zero waste. In this context, the biomass of *T. spicata* L. was used to remove toxic MB dye from wastewater, optimized using the Taguchi method, and the antioxidant properties of the biomass extract were evaluated. In this study, optimum adsorption conditions were determined and optimized using the Taguchi method. Adsorption studies were then conducted, and the raw data were applied to isotherm, kinetic, and thermodynamic equations. Furthermore, the antioxidant properties of the *T. spicata* L. biomass extract were determined using various methods.

Materials and Methods

Chemicals and Instrumentations

In experimental studies, methylene blue (MB) with the molecular formula $C_{16}H_{18}ClN_3S$ and $\geq 82\%$ dye content, supplied by Sigma Aldrich, was used as a textile dye. *T. spicata* L. biomass was supplied by the local market and used as an adsorbent in adsorption studies. In addition, the extract of *T. spicata* L. biomass was used in antioxidant studies. Congo red (CR, $C_{32}H_{22}N_6Na_2O_6S_2$), Safranin O (SO, $C_{20}H_{19}N_4Cl$), Alizarin red S (ARS, $C_{14}H_7NaO_7S$), methyl orange (MO, $C_{14}H_{14}N_3NaO_3S$), crystal violet (CV, $C_{25}H_{30}N_3Cl$),

malachite green (MG, $C_{23}H_{25}N_2 \cdot C_2HO_4 \cdot 0.5C_2H_2O_4$), and Rhodamine B (RhB, $C_{28}H_{31}ClN_2O_3$) textile dyes used during the dye selectivity study were supplied by Sigma Aldrich. 2,2-diphenyl-1-picrylhydrazyl (DPPH) and butylated hydroxytoluene (BHT) were supplied by Sigma Aldrich for use in antioxidant studies. 0.1 M NaOH and 0.1 M HCl solutions were used to adjust the solution pH during adsorption studies. Sodium nitrate ($NaNO_3$) used for pH_{pzc} studies was supplied by Sigma Aldrich. Sodium chloride ($NaCl$) and calcium chloride ($CaCl_2$), which were required to study the effect of different salt solutions on the adsorption process, were supplied by Sigma Aldrich.

The Nicolet IS10 Thermo FTIR-ATR device was used to obtain FTIR-ATR spectra both before and after adsorption to identify the functional groups in the structure during the evaluation of adsorbents. The morphology of biomass before and after adsorption was conducted by scanning electron microscopy (SEM, Zeiss EVO LS10). The adsorbent's crystal structure was ascertained using an XRD instrument of the PANalytical brand. Standard dye solutions and the supernatant portion following adsorption studies were analyzed using a Shimadzu UV2600 brand UV-vis spectrophotometer as a consequence of the adsorption experiments. The zeta potential analysis was conducted by Malvern Instruments Zetasizer.

Preparation of *T. spicata* L. Adsorbent

The *T. spicata* L. biomass, which was assessed as an adsorbent in the context of zero waste, was acquired for this study from the local market in Istanbul, Türkiye. To get rid of dirt, dust, and other contaminants on the biomass, it was carefully cleaned with distilled water. After being thoroughly cleaned, plants were dried for 24 h at 105 °C in a vacuum oven. Following the drying process, they were pulverized using a grinder and sieved to bring the particle size down to 80–100 mesh. Following the sieving procedure, they were dried for two hours at 60 °C and then placed in the sample container for use in adsorption research.

Preparation of *T. spicata* L. Extract

T. spicata L. biomass was ground and sieved through a 100 µm sieve. The obtained powder was used for the ultrasound-assisted extraction. For this, a 1:10 solid to solvent ratio was used, and ground *T. spicata* L. biomass was mixed with water. The mixture was sonicated in an ultrasonic bath for 5 min at 1-minute intervals. The resulting mixture was separated with a centrifuge at 6000 rpm for 5 min, and the solvent of the supernatant was evaporated. The obtained extract was used for further studies and kept at 4 °C.

Taguchi Experimental Design

As previously stated, process conditions can be effectively optimized with DOE while requiring the fewest possible experiments. Additionally, Taguchi-based DOE can be used to assess the interacting effects among process parameters. Additionally, DOE can be used to create an equation that shows how a set of process parameters and the response are related. An L25 orthogonal array was fitted with certain process levels and conditions to examine how various factors affected the response pattern. To reduce noise and design issues, Taguchi-based DOE considers the interior and external designs of the orthogonal arrays (Oladipo and Gazi 2015; Chowdhury et al. 2021; Yusuff et al. 2021). The usefulness of Taguchi design in analyzing the interplay of various factors and illustrating experimental responses is facilitated by its graphical portrayal. The Taguchi experimental design improves quality and stability while decreasing the impact of noise effects, which aids in assessing process performance. In every study, the quality losses for every attribute are measured using experimental values. Furthermore, the signal-to-noise ratio (S/N) is calculated from the value of the loss function. It can be defined as the ratio of the standard deviation to the mean value of the answer attributes. Optimal conditions can be obtained by combining the S/N ratio with analysis of variance (ANOVA). Additionally, the S/N ratio improves the average measurement by lowering variability. Higher-better, nominal-best, and lower-better quality qualities are the three categories utilized to examine the S/N ratio (Karmakar et al. 2018; Morali et al. 2018; Okolie et al. 2021; Patra et al. 2021).

This optimization study aims to enhance the optimum physicochemical parameters for the process of adsorption. Four distinct steps make up the Taguchi design approach to process condition optimization. In the first phase, the response variable, that is, the ideal physicochemical characteristics, as well as the process parameters and their values, were specified. Second, based on the components and their levels, the Taguchi design type was chosen. Solution pH (2–12), adsorbent dosage (0.01–0.20 g/50 mL), initial concentration (10–50 mg/L), and contact time (0–120 min) were the parameters chosen for this investigation. The temperature was maintained at 298 K throughout all Taguchi experimental runs to isolate the effects of the chosen parameters and ensure consistency in the optimization process. Temperature was excluded as a variable in the Taguchi design of experiments (DOE). Nonetheless, it was assessed in the equilibrium tests performed under optimal conditions to measure the adsorption isotherms and thermodynamic characteristics. Minitab® Statistical Software 22.3.0 (Minitab, LLC, State College, USA) was used in the third phase to statistically model the experimental data. Verifying

the experimental results under ideal conditions by conducting a second set of trials under these circumstances was the last phase in the Taguchi design. The larger the S/N ratio, the better. For this purpose, the S/N ratio for the larger-is-better criterion can be calculated using Eq. (1).

$$\frac{S}{N} = -10 \log \left[\frac{1}{n} \sum_{i=1}^n \frac{1}{y_i^2} \right] \quad (1)$$

Experimental parameters for MB removal from aqueous solution by *T. spicata* L. biomass were presented in Table 1.

Batch Adsorption Experiments

To investigate the effects of various physicochemical parameters on the adsorption process and to conduct equilibrium, kinetic, and thermodynamic studies, batch adsorption experiments were conducted in 50 mL dye solution in 100 mL conical flasks and in a heated and shaker water bath with a constant stirring speed of 120 rpm. 1000 mg/L of MB dye was added to a stock solution. The stock solution was prepared by evenly dissolving one gram of powdered pigment in 1,000 milliliters of distilled water. To prepare MB dye solutions for use in adsorption investigations, this stock solution was diluted with distilled water. The initial concentrations of these dye solutions were 10, 20, 30, 40, and 50 mg/L. Adsorption kinetic studies were conducted with constant amounts of adsorbent, initial concentrations, and pH values until the system reached equilibrium. Then, it was established that 0–120 min was the ideal kinetic working range for adsorption investigations. Initial concentrations between 10 and 50 mg/L, temperatures between 298 and 318 K, consistent pH values, constant contact times, and constant amounts of adsorbent were all used in the adsorption equilibrium investigations. The solutions were centrifuged for five minutes at about 9000 rpm following the conclusion of the adsorption tests. In a UV-vis spectrophotometer, the standard dye solutions and the supernatant solution that was left over after centrifugation were analyzed at a wavelength of 663 nm. Equations (2), (3), and (4) were used to obtain the adsorption percentage (R%), adsorption capacity at equilibrium (q_e , mg/g), and adsorption capacity following “t” time (q_t , mg/g) (Mobarak et al. 2018, 2019; Choudhary et al. 2020; Isik et al. 2024).

$$R\% = \frac{(C_o - C_e)}{C_o} \times 100 \quad (2)$$

$$q_e = (C_o - C_e) \times (V/m) \quad (3)$$

$$q_t = (C_o - C_t) \times (V/m) \quad (4)$$

In these equations, C_o , C_e , and C_t represent the initial, equilibrium and “t” time concentrations (mg/L), respectively. V represents the volume of the dye solution (0.05 L) and m represents the amount of adsorbent (g).

Dye selectivity tests and an investigation into the adsorption behavior of several cationic and anionic dyes on *T. spicata* L. biomass were conducted. In the experimental tests, the cationic dyes MB, SO, MG, RhB, and CV, as well as the anionic dyes MO, CR, and ARS, were employed for this purpose. 0.05 g of *T. spicata* L. biomass was added to 50 mL of water solutions containing different organic dyes at 20 mg/L dye concentrations to investigate the preferential adsorption of these dyes on *T. spicata* L. biomass. The dye selectivity experiments were conducted at a constant temperature of 298 K, and the pH was maintained at approximately 7, which is close to neutral and relevant for practical wastewater conditions. In a hot water bath using a shaker, the mixtures were agitated for 45 min at a speed of 120 rpm. At wavelengths of 663 nm, 519 nm, 615 nm, 554 nm, 591 nm, 465 nm, 498 nm, and 445 nm for MB, SO, MG, RhB, CV, MO, CR, and ARS dyes, respectively, the samples extracted from the solution medium were centrifuged for analysis in a UV-vis spectrophotometer following the adsorption process. The R% values of these dyes were calculated using Eq. (2).

Adsorption Isotherms, Kinetics, and Thermodynamics

Three separate adsorption isotherms—Langmuir (Langmuir 1918), Freundlich (Freundlich 1906), and Dubinin-Radushkevich (D-R) (Chu et al. 2024) were used to assess the relationship between the quantities of dye adsorbed on *T. spicata* L. biomass and the equilibrium concentration of MB dye in the aqueous phase. Equations (5), (6), and (7), respectively, provide the three isotherm models in non-linear forms (Isik 2023; Sismanoglu et al. 2025).

Table 1 Studied process parameters and their levels

Symbol	Parameter	Level				
		1	2	3	4	5
C	Initial MB concentration (mg/L)	10	20	30	40	50
p	pH	2	4	8	10	12
d	Adsorbent dosage (g/50 mL)	0.01	0.05	0.10	0.15	0.20
T	Contact time (min)	5	15	30	60	90

$$q_e = \frac{q_m \times K_L \times C_e}{1 + K_L \times C_e} \quad (5)$$

$$q_e = K_F \times C_e^{(1/n)} \quad (6)$$

$$q_e = q_{D-R} \times e^{-\beta \times (R \times T \times \ln(1 + \frac{1}{C_e}))^2}; E_{D-R} = (2\beta)^{-0.5} \quad (7)$$

In these equations, q_e represents the adsorption capacity at equilibrium (mg/g), q_m represents the maximum adsorption capacity calculated from the Langmuir isotherm (mg/g), K_L represents the Langmuir isotherm constant (L/mg), n and K_F represent the Freundlich isotherm constants, R represents the ideal gas constant (8.314 J/mol.K), q_{D-R} represents the theoretical adsorption capacity calculated from the D-R isotherm (mg/g), E_{D-R} represents the adsorption energy (kJ/mol).

To investigate the rate at which MB dye molecules were adsorbed by *T. spicata* L. biomass and to ascertain the adsorption mechanism, this work employed two non-linear kinetic models: *pseudo-first order* (Eq. 8) and *pseudo-second order* (Eq. 9) (Berkane et al. 2020; Isik et al. 2023b).

$$q_t = q_e \times (1 - e^{-k_1 \times t}) \quad (8)$$

$$q_t = \frac{q_e^2 \times k_2 \times t}{1 + q_e \times k_2 \times t} \quad (9)$$

In these equations, q_t represent the adsorption capacity at “ t ” time (mg/g); k_1 represent the *pseudo-first order* rate constant (min^{-1}); and k_2 represent the *pseudo-second order* rate constant (g/mg.min).

The impact of temperature was applied to the experimental data collected at 298, 308, and 318 K, respectively, to ascertain the thermodynamic parameters, comprehend the solid-liquid interface process, and investigate the nature of the adsorption process. The thermodynamic parameters were determined using the following formulas (Lima et al. 2019; Isik 2025).

$$K_e^o = \frac{1000 \times K_L \times M_{MB} \times [Adsorbate]^o}{\gamma} \quad (10)$$

$$\ln K_e^o = -\frac{\Delta G^o}{R \times T} = \frac{\Delta S^o}{R} - \frac{\Delta H^o}{R} \times \frac{1}{T} \quad (11)$$

$$\Delta G^o = \Delta H^o - T \times \Delta S^o \quad (12)$$

In these equations, K_e^o represents the thermodynamic equilibrium constant, M_{MB} represents the molecular weight of MB dye (319.8 g/mol), $[Adsorbate]^o$ represents the standard concentration of adsorbate (1 mol/L), γ represents the dimensionless factor, ΔG^o represents the Gibbs free

energy (kJ/mol), ΔS^o represents the entropy of adsorption (J/mol.K), and ΔH^o represents the adsorption enthalpy (kJ/mol).

Error Functions

Non-linear regression or error analysis were used to examine isotherm and kinetic models using experimentally acquired data. The study data were analyzed and adjusted to fit models using the non-linear least squares method implemented in Microsoft Excel software. The quality of fit was assessed using statistical measures such as ARE (Absolute Relative Error), RMSE (Root Mean Square Error), SD (Standard Deviation), χ^2 (Chi-Square), and SSE (Sum of Square Errors). These metrics were regarded as the primary evaluation standards. The statistical parameters and mathematical equations were shown as follows (Elkatory et al. 2024; Akgul et al. 2024):

$$SSE = \sum_{i=1}^n (q_{e,exp} - q_{e,cal})^2 \quad (13)$$

$$ARE = \frac{100}{n} \sum_{i=1}^n \left| \frac{q_{e,exp} - q_{e,cal}}{q_{e,exp}} \right| \quad (14)$$

$$RMSE = \sqrt{\frac{1}{n-2} \sum_{i=1}^n (q_{e,exp} - q_{e,cal})^2} \quad (15)$$

$$SD = \sqrt{\frac{1}{n} \sum_{i=1}^n (q_{e,cal} - q_{e,exp})^2} \quad (16)$$

$$\chi^2 = \sum_{i=1}^n \frac{(q_{e,exp} - q_{e,cal})^2}{q_{e,cal}} \quad (17)$$

In these equations, the estimated and experimental adsorption capacities in mg/g were denoted by the variables $q_{e,cal}$ and $q_{e,exp}$, respectively.

Total Phenolic Content

The extract's total phenolic content was determined with Folin-Ciocalteu reagent, and the method of Singleton et al. was used (Singleton et al. 1999). 0.1 mL extract at 1 mg/mL concentration was mixed with 4.5 mL distilled water, and 0.1 mL Folin-Ciocalteu reagent was added to the mixture. After mixing thoroughly, 3 min incubation was done. Then 0.3 mL 2% sodium carbonate solution was added and mixed. The mixture was incubated for 120 min at room temperature in the dark. At the end of the incubation, the absorbance of the samples was read at 760 nm. The same method was used for pyrocatechol to obtain a standard curve, and results were given as pyrocatechol equivalents per mg extract.

DPPH Radical Scavenging Activity

To evaluate the extract's ability to scavenge radicals, the DPPH method by Brand-Williams et al. was used (Brand-Williams et al. 1995). Briefly, a 20 mg/L DPPH solution was prepared. To 1.5 mL of this solution, 0.75 mL of the extract solution was added and mixed thoroughly. The mixture was incubated at room temperature in the dark for 30 min. The absorbance measurements were done at 517 nm. The extract solution was prepared at 10–40 µg/mL and compared with a standard antioxidant (BHT) at the same concentration. The radical scavenging activity of the extract was calculated with Eq. (18) where A_o shows the absorbance of the control solution and A_1 shows the absorbance of the sample.

$$\text{Radical scavenging activity (\%)} = ((A_o - A_1)/A_o) \times 100 \quad (18)$$

Total Antioxidant Capacity

The Prieto et al. method was applied to determine the extracts' total antioxidant capacity (Prieto et al. 1999). A reagent solution was made by mixing 30 mM sodium phosphate, 4 mM ammonium molybdate, and 600 mM sulfuric acid. 1 mL of this reagent was mixed with 0.1 mL of extract solution, and the mixture was then incubated at 95 °C for 90 min. Following the conclusion of the incubation period and the samples' cooling to room temperature, the absorbance was measured at 695 nm. Ascorbic acid was used to create the calibration curve, with concentrations ranging

from 25 to 100 µg/mL. The results were presented as µg ascorbic acid/mg extract.

β-Carotene Bleaching Assay

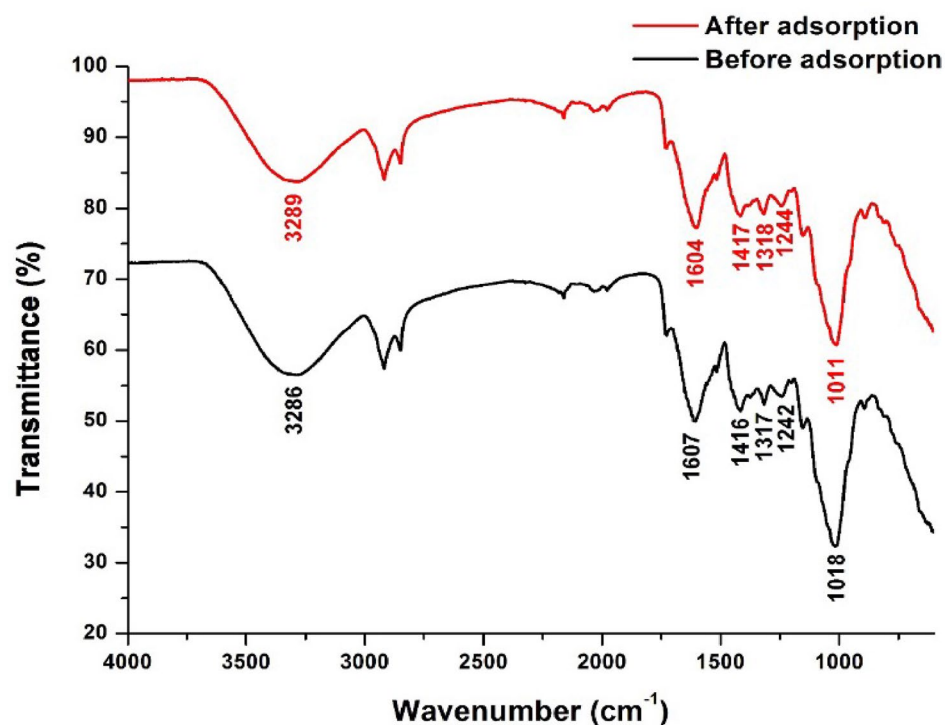
This assay was done according to the method by Bruni et al. (Bruni et al. 2004). After dissolving 10 mg of trans-β-carotene in 10 mL of chloroform, 0.2 mL of the solution was added to 20 mg of linoleic acid and 200 mg of Tween-20. Following the chloroform's evaporation, 50 mL of distilled water was added and mixed. 5 mL of this solution was transferred to tubes with 0.2 mL (1 mg/mL) of the sample. The tubes were incubated in a water bath at 50 °C for 2 h. The solutions' absorbances at 470 nm were measured after 1 and 2 h. BHT was utilized as the standard. The bleaching activity of the extract was calculated compared to BHT.

Results and Discussion

Characterization of *Thymra spicata* L. Biomass

FTIR-ATR spectra of the sample before and after adsorption were shown in Fig. 1. From the spectrum of the sample before adsorption, the peaks obtained at 3286, 1607, 1416, 1317, 1242, and 1018 cm⁻¹ were related to the -OH stretching, C=O stretching, N-H (amide-II) in-plane bending vibration, S=O stretching, C-O stretching, and PO₄³⁻ stretching, respectively (Han et al. 2011; Boyatzis et al.

Fig. 1 The FTIR-ATR spectrum of *T. spicata* L. before and after MB dye adsorption



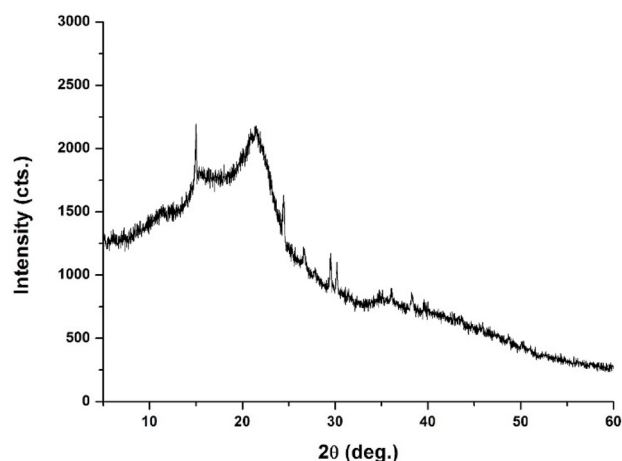


Fig. 2 The XRD pattern of *T. spicata* L. biomass

2016; Li et al. 2019a; Ding et al. 2020; Nguyen et al. 2021). The spectrum for the after-adsorption sample was almost like that before adsorption. However, after adsorption, the peaks mentioned above shifted, with new peaks appearing at 3289, 1604, 1417, 1318, 1244, and 1011 cm^{-1} , respectively. This indicated that electrostatic interactions occurred between the surface functional groups and the dye molecules, and the adsorption process was effective.

XRD spectrum of the sample was illustrated in Fig. 2. A spectrum corresponding to a high cellulose content with a broad peak at $2\theta=21.4^\circ$ was obtained. The range between $2\theta=15^\circ$ and $2\theta=25^\circ$ corresponds to the amorphous phases of lignin, hemicellulose, and cellulose (Isik 2025).

Figure 3 displayed the SEM images of *T. spicata* L. biomass. Before dye removal, *T. spicata* L. biomass was discovered to have a complicated, cleft, rough, and uneven surface that was appropriate for retaining MB dye. It was discovered that the surface of *T. spicata* L. biomass became nearly smooth and more uniform after the MB dye was

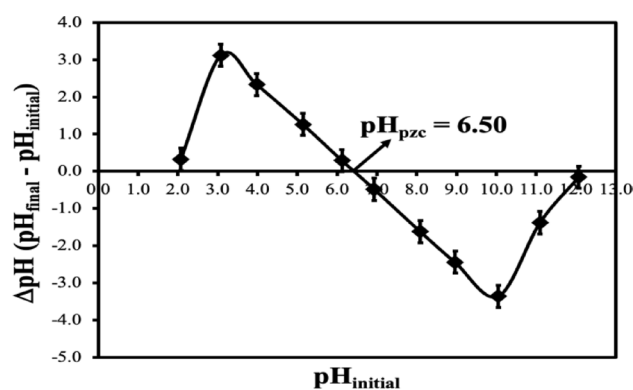


Fig. 4 The pH_{pzc} graph of *T. spicata* L. biomass

removed from the water, and the dye also covered the surface irregularities.

To determine the *T. spicata* L. biomass's zero charge point (pH_{pzc}), experiments were conducted using the salt addition method (Dbik et al. 2020; Rose et al. 2023). 0.2 g of *T. spicata* L. biomass was added to 50 mL (0.1 M) of sodium nitrate solution that had been made in the initial pH ($\text{pH}_{\text{initial}}$) range of 2 to 12. To find the final pH (pH_{final}) values, solutions made at various pH levels were stored in a shaker at 25 °C for 48 h. A graph between $\text{pH}_{\text{initial}}$ and ΔpH ($\text{pH}_{\text{final}} - \text{pH}_{\text{initial}}$) data was used to calculate the pH_{pzc} value for the *T. spicata* L. biomass. Finding the pH_{pzc} value of the *T. spicata* L. plant is crucial for figuring out the pH at which the surface is electrostatically charge neutral. Figure 4 illustrates that the point of pH_{pzc} for *T. spicata* L. biomass is 6.50. This value is essential for comprehending the surface charge characteristics of the biomass across varying pH settings. At pH levels below the pH_{pzc} , the biomass surface exhibits a positive charge, enhancing the adsorption of anionic dye species. Conversely, at pH levels exceeding the pH_{pzc} , the surface acquires a negative charge, facilitating the adsorption of cationic dyes like methylene blue (MB). MB

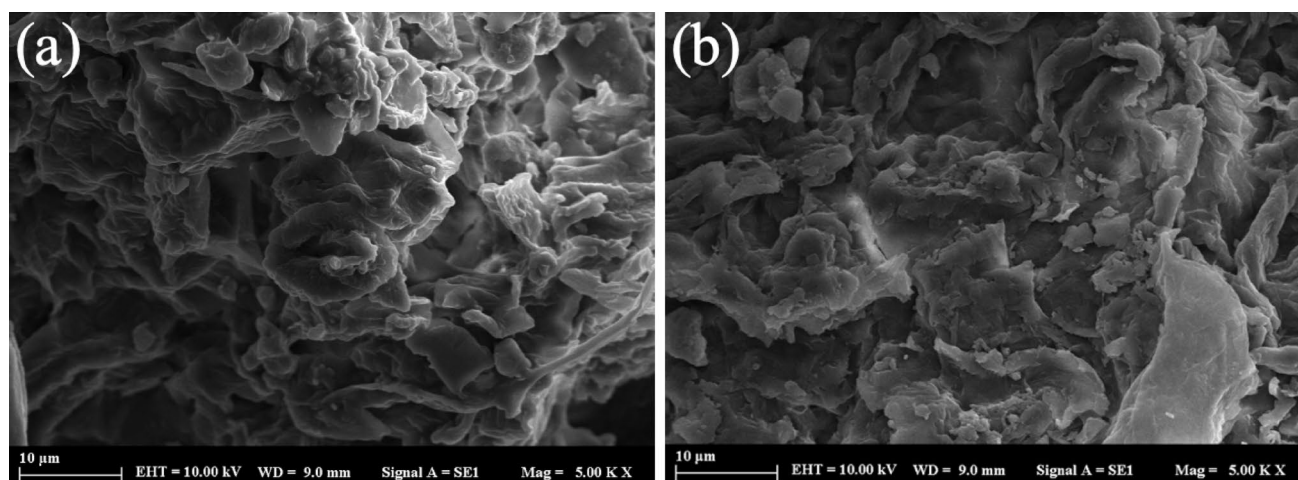


Fig. 3 The SEM images of *T. spicata* L. biomass before (a) and after (b) MB dye adsorption

possesses a pK_a value of 3.8, signifying that it mostly occurs in its cationic form (MB^{2+}) at pH levels exceeding 3.8. Consequently, in experimental conditions when the pH is about 7, the biomass surface has a negative charge, whereas MB remains entirely cationic, thereby facilitating electrostatic interactions. The pH-dependent behavior indicates that the adsorption of MB onto *T. spicata* L. biomass is significantly affected by the surface charge of the adsorbent and the ionic form of the dye, which collectively enhance adsorption via electrostatic attraction and potentially hydrogen bonding.

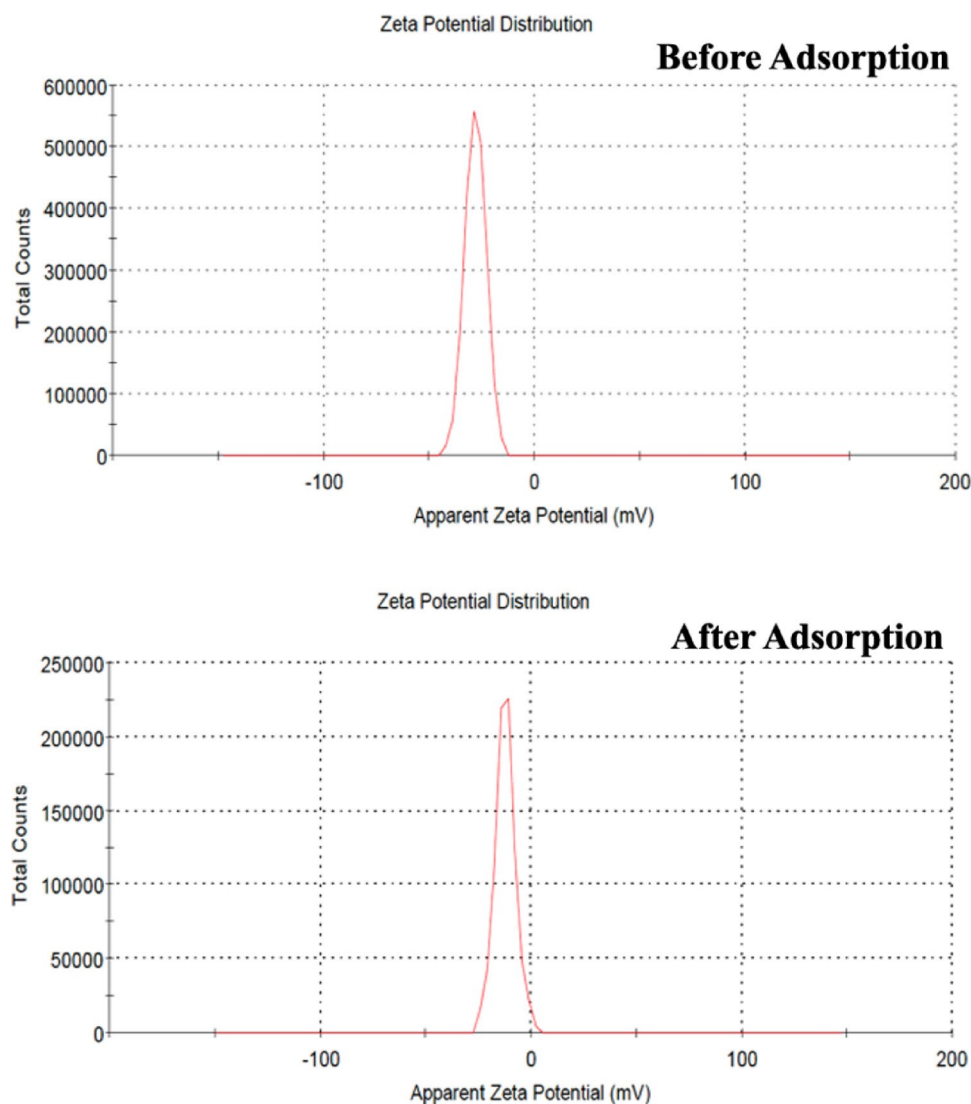
Zeta potential measurements were conducted to assess the electrostatic characteristics of the adsorbent surface and alterations during the adsorption process (Li et al. 2019b; Dos Santos et al. 2025). The zeta potential curves before and after adsorption were illustrated in Fig. 5. Before adsorption, the zeta potential of the *T. spicata* L. surface was measured at -27.8 mV, signifying a markedly negatively charged surface. After adsorption, the zeta potential diminished to -12.0 mV. This reduction indicates that the cationic

MB molecules adhere to the surface via electrostatic interactions, partially neutralizing the surface charge. The alteration in zeta potential unequivocally indicates the effective adsorption of MB and the modification of the charge equilibrium on the adsorbent surface. Moreover, it was determined that the active spots on the surface engage with MB molecules, and the adsorption mechanism predominantly relies on electrostatic attraction.

Dye Selectivity Tests

Figure 6 displays the selectivity results as column graphs. *T. spicata* L. biomass had a markedly superior adsorption ability for cationic dyes relative to anionic dyes, as determined by dye selectivity studies conducted with distilled water (ionic strength=0 M) at $pH \approx 7$ and 298 K. Among the evaluated dyes, methylene blue (MB) exhibited significant removal efficiency, suggesting a robust contact with the biomass surface. The point of zero charge (pH_{pzc}) of the

Fig. 5 The zeta potential curves of *T. spicata* L. before and after adsorption



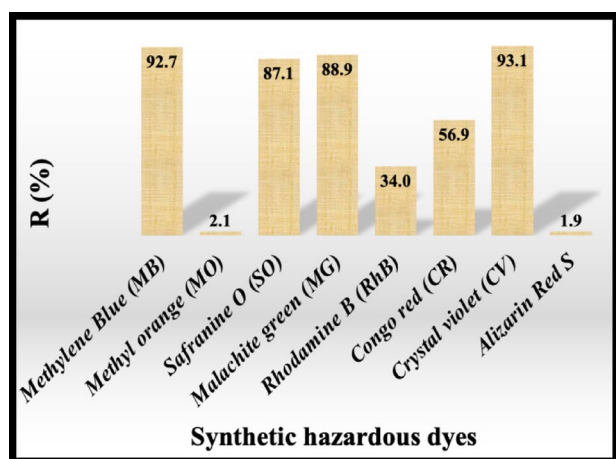


Fig. 6 The selectivity of different cationic and anionic dyes onto *T. spicata* L. biomass (agitation rate: 120 rpm, pH: 7, adsorbent dosage: 0.05 g/ 50 mL, initial concentration: 20 mg/L, contact time: 45 min, temperature: 298 K)

biomass was established at 6.50, signifying that the surface possesses a net negative charge at pH levels exceeding this value. Consequently, in experimental settings, the biomass surface exhibits a little anionic character, promoting electrostatic interaction with cationic dye molecules like MB. MB was chosen as a model dye for subsequent adsorption

experiments owing to its exceptional performance in selectivity assessments, its prevalent occurrence in industrial effluents, and its thoroughly defined analytical features that enable precise monitoring of its adsorption behavior.

Taguchi Optimization and Statistical Analysis

The data from the MB dye adsorption and the five-level, four-factor orthogonal matrix were shown in Table 2, along with the S/N ratio that was determined for its analysis using Eq. (1). It is increasingly crucial to demonstrate that the ideal adsorption process is articulated and that favorable ratios were preferred for every variable the higher the S/N (Tan et al. 2017; Alex Mbachu et al. 2023).

The MB dye removal percentage as a function of S/N ratio was plotted against initial MB concentration, solution pH, contact time, and adsorbent dosage in Fig. 7. The graphs provide information on the most crucial metrics and ideal levels. 20 mg/L initial MB concentration, 8 pH, 60 min contact time, and 0.20 g/50 mL adsorbent dosage are the ideal parameter levels for maximal removal effectiveness, as indicated by the main effect graphs in Fig. 7. 95.82% removal percentages are anticipated under these ideal circumstances (S/N ratio=39.63). The initial dye concentration and contact duration were shown to have their maximum points at

Table 2 Experimental design matrix and expected response

Run no.	Adsorption process variables				Adsorption efficiency	
	C (mg/L)	p (pH)	t (min)	d (g/50 mL)	R (%)	S/N ratio
1	10	2	5	0.01	25.94	28.28
2	20	2	15	0.05	36.86	31.33
3	30	2	30	0.10	58.35	35.32
4	40	2	60	0.15	69.23	36.81
5	50	2	90	0.20	79.02	37.95
6	20	4	30	0.01	51.73	34.27
7	30	4	60	0.05	88.83	38.97
8	40	4	90	0.10	92.91	39.36
9	50	4	5	0.15	90.20	39.10
10	10	4	15	0.20	95.33	39.58
11	30	8	90	0.01	67.90	36.64
12	40	8	5	0.05	74.88	37.49
13	50	8	15	0.10	88.67	38.96
14	10	8	30	0.15	95.74	39.62
15	20	8	60	0.20	95.82	39.63
16	40	10	15	0.01	53.57	34.58
17	50	10	30	0.05	85.18	38.61
18	10	10	60	0.10	94.75	39.53
19	20	10	90	0.15	95.21	39.57
20	30	10	5	0.20	93.65	39.43
21	50	12	60	0.01	64.91	36.25
22	10	12	90	0.05	92.97	39.37
23	20	12	5	0.10	90.13	39.09
24	30	12	15	0.15	93.98	39.46
25	40	12	30	0.20	94.27	39.49

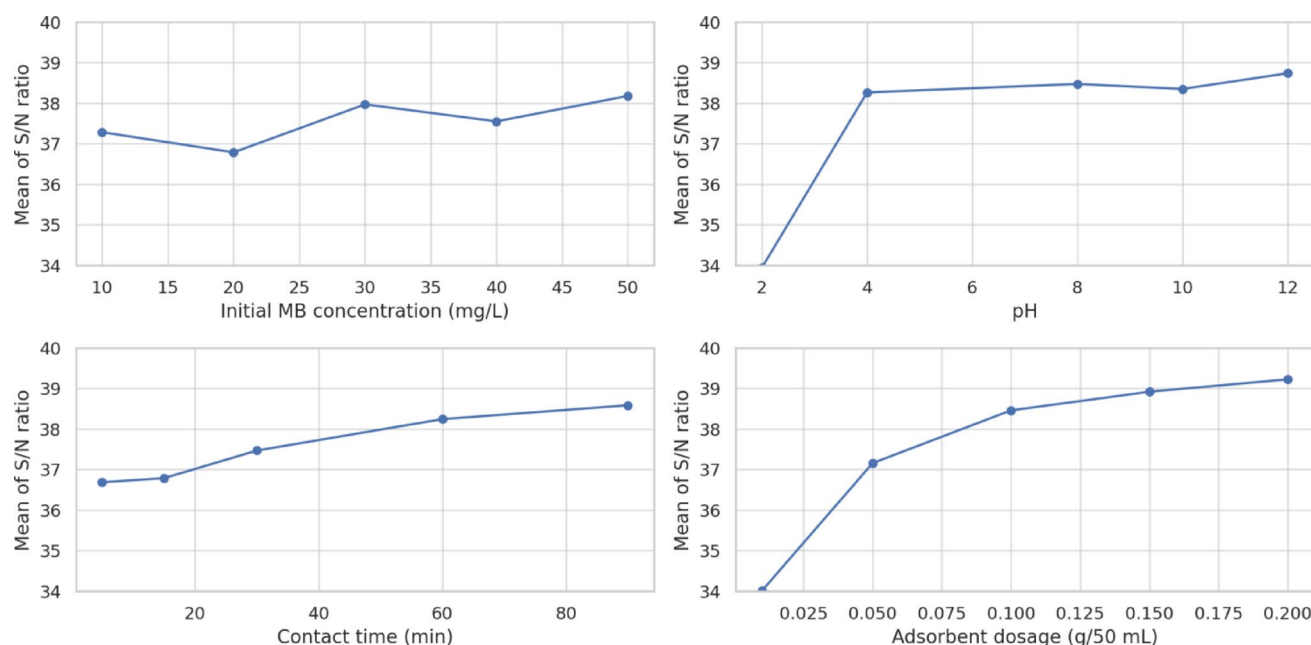


Fig. 7 The main effect of the parameter on S/N ratios for different factors: initial MB concentration, pH, contact time, and adsorbent dosage. Signal-to-Noise Ratio: The larger-The better

Table 3 Analysis of variance (ANOVA) for removal efficiency

Source	DF	Seq SS	Contribution	Adj SS	Adj MS	F-Value	P-Value
<i>p</i>	4	3919	40.28%	3919	979.9	64.80	0.000
<i>C</i> (mg/L)	4	208.9	2.15%	208.9	52.22	3.45	0.064
<i>t</i> (min)	4	533.7	5.48%	533.7	133.4	8.82	0.005
<i>t</i> (g/50 mL)	4	4947	50.84%	4947	1236	81.79	0.000
Error	8	121.0	1.24%	121.0	15.12		
Total	24	9731	100.0%				

low levels, whereas the adsorbent dosage and pH both reach their maximum points at high levels. This implies that high dye molecule concentration, acidic pH, and low adsorbent dosage may all have detrimental effects on the adsorption process.

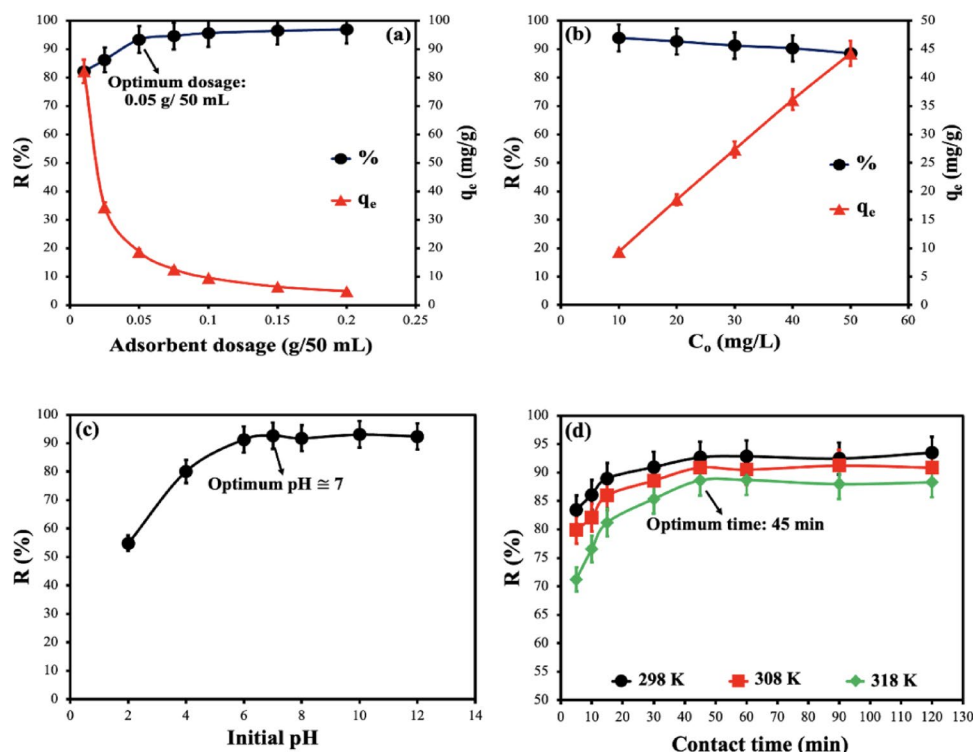
The adequacy of the model was evaluated using analysis of variance (ANOVA), and the ANOVA results for adsorption efficiency are presented in Table 3. The overall significance of the model was justified based on the F-test (F-value), significance level (p-value), and the percentage of explained variance (contribution). A total of 98.76% of the variation was explained by the model factors, while only 1.24% was attributed to the error term, indicating that the model possesses a high explanatory power. Among the factors in the model, solution pH (*p*) and adsorbent dosage (*d*) were found to be statistically significant, as their p-values were less than 0.05. In particular, the adsorbent dosage, with $F=81.79$ and $p=0.000$, accounted for 50.84% of the total variation, making it the most influential parameter. pH followed as the second most effective factor, contributing 40.28% of the total variation, with $F=64.80$ and $p=0.000$.

The contact time (*t*) was also considered significant in the model with $p=0.005$, although its contribution was relatively lower at 5.48%, indicating a moderate effect on the adsorption process. In contrast, the initial MB concentration (*C*) was not statistically significant, with $p=0.064$. The error term of the model contributed only 1.24%, which confirms the model's high accuracy and reliability.

Effect of Optimum Physicochemical Parameters

Using *T. spicata* L. biomass, the impact of adsorbent amount on the removal of MB dye from aqueous solutions was assessed in the range of 0.01 g to 0.20 g adsorbent dosage at a fixed volume of 50 mL, with a constant initial dye concentration of 20 mg/L, at 25 °C, with a stirring speed of 120 rpm, a contact time of 45 min, and a pH of roughly 7. All the findings were displayed in Fig. 8a. The R% value for MB dye was observed to increase quickly based on the amount of adsorbent at first, slowing down after 0.05 g of adsorbent, and then showing a modest increase after 0.05 g of adsorbent, as illustrated in Fig. 8a. This is because *T.*

Fig. 8 The effect of physico-chemical parameters onto MB dye adsorption using *T. spicata* L. biomass: **a** adsorbent dosage (agitation rate: 120 rpm, contact time: 45 min, pH: 7, initial concentration: 20 mg/L, temperature: 298 K), **b** initial concentration (agitation rate: 120 rpm, contact time: 45 min, pH: 7, adsorbent dosage: 0.05 g/50 mL, temperature: 298 K), **c** initial pH (agitation rate: 120 rpm, contact time: 45 min, adsorbent dosage: 0.05 g/50 mL, initial concentration: 20 mg/L, temperature: 298 K), and **d** contact time (agitation rate: 120 rpm, pH: 7, adsorbent dosage: 0.05 g/50 mL, initial concentration: 20 mg/L, temperature: 298 K)



spicata L. biomass had empty accessible active sites at first, but as the amount of adsorbent increased, more accessible active sites appeared. In addition, it was noted that the adsorption of MB dye caused the R% value to stay nearly constant at roughly 93% following the addition of 0.05 g of adsorbent. However, as Fig. 8a illustrates, it was found that as the amount of adsorbent increased, the MB dye's adsorption capacity progressively declined. The adsorption capacity dropped from 82.16 mg/g to 4.84 mg/g, according to the observation. At elevated adsorbent concentrations, despite an increase in the total number of active sites, a constant quantity of dye molecules is inadequate to saturate all available sites. This leads to a diminished dye-to-adsorbent ratio and a reduced adsorption capacity per unit mass. Augmenting the quantity of adsorbent can enhance interparticle interactions and aggregation, perhaps resulting in a diminished effective surface area and accessibility to active sites. This tendency has also been documented in the literature for various biosorbent systems (Vigneshwaran et al. 2021; Sismanoglu et al. 2023; Karadeniz et al. 2023).

Figure 8b displays the variations in MB dye's adsorption capacity and R% based on the initial concentration. Adsorption experiments were conducted using initial dye concentrations of 10, 20, 30, 40, and 50 mg/L while maintaining constant values for all other parameters. As the original concentration increased, it was discovered that the R% values fell. With an increase in the original dye concentration, the R% value of MB dye was found to decline from 93.89% to 88.48%. The reason for this is that when

the dye concentration rises, the surface of *T. spicata* L. biomass becomes saturated with accessible active components. It was shown, however, that as the dye concentration increased, so did the adsorption capacity. The number of collisions between dye molecules and *T. spicata* L. biomass surface molecules increase with increasing initial dye concentration, perhaps improving the adsorption process. The adsorption capacity consequently increases (Firoozi et al. 2020).

The pH of the solution is a critical element affecting the adsorption process, as it can substantially influence the surface charge of the adsorbent and the chemical speciation of the dye molecules (Deng et al. 2019; Xiao et al. 2020; Akin et al. 2022). The p*H*_{pzc} for *T. spicata* L. biomass was established at 6.50, signifying that the surface acquires a negative charge at pH levels exceeding this value. MB dye possesses a p*K*_a value of 3.8, indicating that it mostly occurs in its cationic form (MB²⁺) at pH levels exceeding 3.8. Consequently, at pH levels exceeding 4, the electrostatic interaction between the negatively charged biomass surface and the cationic MB molecules is promoted, thereby improving adsorption efficiency. Figure 8c demonstrates that the removal percentage (R%) of MB increased with elevated pH and stabilized beyond a specific threshold. At acidic pH values (pH < p*H*_{pzc}), adsorption effectiveness decreased due to the protonation of active sites on the biomass surface, resulting in repulsive interactions with the cationic dye. Conversely, at elevated pH levels (pH > p*H*_{pzc}), the biomass surface exhibits an increased negative charge

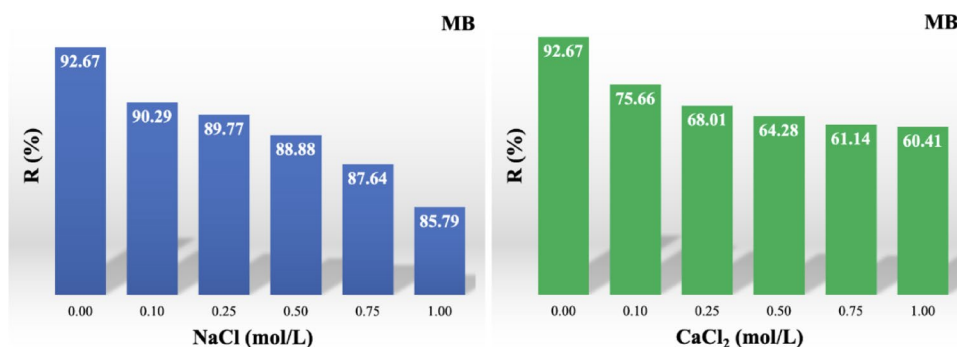
density, enhancing electrostatic interactions with MB^{2+} ions. Based on these data, a working pH of around 7 was chosen for the following adsorption tests to guarantee excellent performance.

It is crucial to examine how contact time affects the adsorption process to assess adsorption efficiency, carry out kinetic analyses, and identify the adsorption mechanism (Jawad et al. 2018, 2019). Depending on the contact time, Fig. 8d displays the variation in the R% value of MB dye at various temperatures. Other parameters were held constant throughout the contact time range of 0–120 min to assess the impact of contact time on the adsorption process. According to Fig. 8d, the R% value of MB dye was around 83% at the start of the adsorption process, increased as the contact duration increased, and the system reached equilibrium after about 45 min. Furthermore, the adsorption capability was discovered to vary with temperature. As the temperature rose, it was found that the MB dye's adsorption ability dropped, as shown in Fig. 8d. The MB dye adsorption process on *T. spicata* L. biomass was shown to be exothermically occurring in this instance.

Effect of Ionic Strength

Figure 9 illustrates that the inclusion of NaCl and CaCl_2 salts in the solution medium resulted in a significant reduction in the adsorption efficacy of MB dye on *T. spicata* L. biomass. The elimination efficiency decreased from 92.67% to 85.79% with NaCl and to 60.41% with CaCl_2 . The decrease can be ascribed to two primary factors: (I) the competitive interaction of Na^+ and Ca^{2+} ions with the negatively charged active sites on the biomass surface, and (II) potential alterations in MB speciation resulting from the presence of chloride ions. MB may establish ionic complexes with Cl^- (e.g., MB-Cl^-), thereby modifying its adsorption characteristics relative to its unbound cationic form (MB^{2+}). The data indicate that electrostatic interactions and dye speciation contribute to the reduced adsorption effectiveness under elevated ionic strength settings (Pandey et al. 2020; Alver et al. 2020; Bollinger et al. 2025).

Fig. 9 The effect of ionic strength on MB adsorption performance of *T. spicata* L. biomass (agitation rate: 120 rpm, pH: 7, adsorbent dosage: 0.05 g/ 50 mL, initial concentration: 20 mg/L, contact time: 45 min, temperature: 298 K)



Adsorption Isotherms

Figure 10a displays the isotherm curve for the removal of MB dye using *T. spicata* L. biomass. The adsorption isotherm was found to be appropriate for the L2-type isotherm upon examining Fig. 10a. Conversely, Figs. 10b, c, and d display the non-linear graphs of the Langmuir, Freundlich, and D-R isotherm models, respectively.

Table 4 displays the estimated values of the parameters. The correlation coefficient (r^2) and different error functions were used to determine which model was the best. As a result, high correlation coefficients and somewhat reduced relative error functions show that the experimental data fit the Langmuir model effectively. In contrast, the Langmuir model yielded a q_m value of 65.03 mg/g at 298 K, suggesting that the biomass of *T. spicata* L. efficiently eliminated MB dye from wastewater. Further analysis of the K_L values derived from the Langmuir model revealed that the values fell between 0 and 1, suggesting that the adsorption process went well. In a similar vein, it was shown that the adsorption process was advantageous and that the “n” value derived from the Freundlich model fell between 1 and 10. It may be concluded that the adsorption process took place physically because the E_{D-R} value determined using the D-R isotherm model was less than 8 kJ/mol.

A comparison was made between the highest monolayer adsorption capacity of MB dye on *T. spicata* L. biomass and other documented adsorbents that were employed to remove the same adsorbate, as indicated in Table 5. With an adsorption capacity of 65.03 mg/g, *T. spicata* L. biomass was found to be comparatively high when compared to the other adsorbents listed in Table 5.

Adsorption Kinetics

Figures 11a and b display the *pseudo-first order* and *pseudo-second order* kinetic models' non-linear graphs. Table 6 presents the results of the calculation of kinetic parameters from these non-linear graphs. Additionally, Table 6 lists the error values used to assess the kinetic models' correctness and applicability. According to the results, in the instance of

Fig. 10 The isotherm curves (a) and non-linear Langmuir (b), Freundlich (c), and D-R (d) graphs of MB dye adsorption onto *T. spicata* L. biomass (agitation rate: 120 rpm, pH: 7, adsorbent dosage: 0.05 g/ 50 mL, contact time: 45 min)

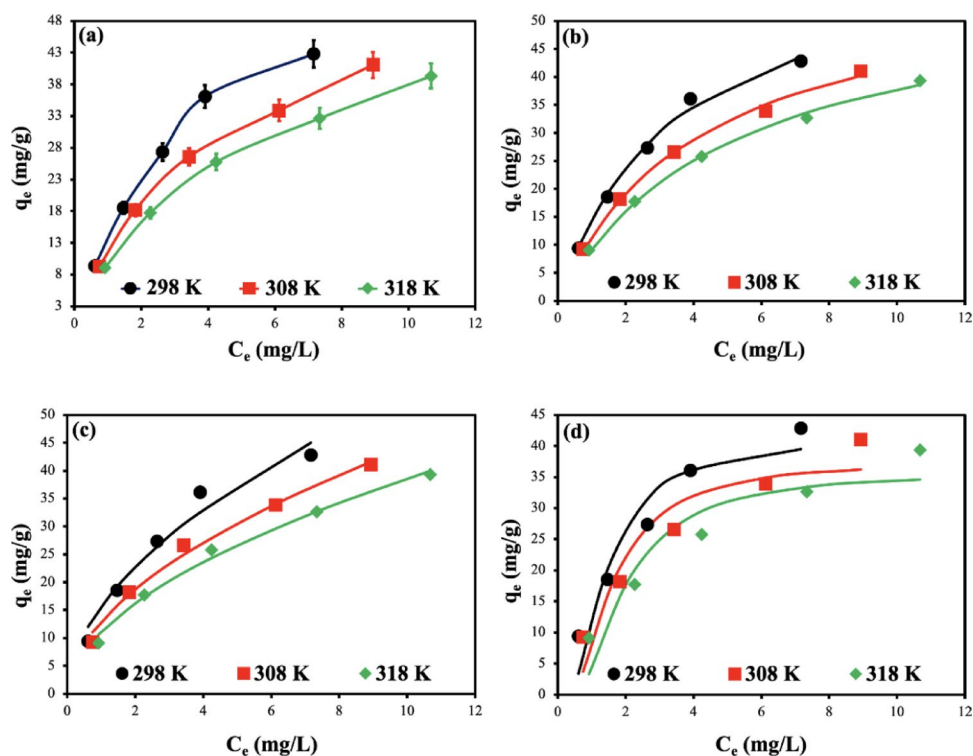


Table 4 Non-linear isotherm parameters for the adsorption of MB dye on *T. spicata* L. biomass (agitation rate: 120 rpm, pH: 7, adsorbent dosage: 0.05 g/ 50 mL, contact time: 45 min)

Temperature (K)	<i>T. spicata</i> L.		
	298	308	318
<i>Langmuir isotherm</i>			
q_m (mg/g)	65.03	59.20	57.16
K_L (L/g)	0.2847	0.2373	0.1949
SSE	4.834	2.359	1.755
ARE	2.982	2.174	2.304
RMSE	1.269	0.8867	0.7647
SD	0.9832	0.6868	0.5924
χ^2	0.1523	0.0762	0.0705
r^2	0.9991	0.9987	0.9977
<i>Freundlich isotherm</i>			
K_F (mg/g) $\cdot$ (L/g) $^{1/n}$	15.64	12.89	11.21
n	1.861	1.872	1.864
SSE	26.12	6.371	5.003
ARE	10.08	5.896	5.254
RMSE	2.950	1.457	1.291
SD	2.285	1.129	1.001
χ^2	1.139	0.4133	0.3317
r^2	0.9988	0.9988	0.9987
<i>Dubinin-Radushkevich isotherm</i>			
q_{D-R} (mg/g)	41.31	37.54	35.80
E_{D-R} (kJ/mol)	1.072	1.011	0.9012
SSE	65.92	74.63	75.72
ARE	19.06	20.18	21.09
RMSE	4.687	4.988	5.024
SD	3.631	3.863	3.891
χ^2	11.55	9.623	11.17
r^2	0.9908	0.9939	0.9932

Table 5 Various adsorbents prepared from biomass and natural materials for MB dye adsorption from wastewater

Adsorbent	q_m (mg/g)	References
<i>T. spicata</i> L.	65.03	This work
Poultry litter	70.32	Yusuff et al. (2021)
Spent rice	8.30	Rehman et al. (2012)
<i>Eucalyptus sheathiana</i> bark	45.24	Afroze et al. (2016)
Pine tree leaf	36.88	Sen (2023)
<i>Pinus radiata</i> L.	109.9	Sen et al. (2011)
<i>Rhizopus oryzae</i>	8.25	Dey et al. (2015)
<i>Azadirachta indica</i>	8.76	Bhattacharyya and Sharma (2005)
BC _L 600	64.99	Kundu et al. (2024)
<i>Cocos nucifera</i> L.	112.4	Jawad et al. (2016)

Fig. 11 The non-linear *pseudo-first-order* (a) and *pseudo-second-order* (b) kinetic curves of MB dye adsorption onto *T. spicata* L. biomass

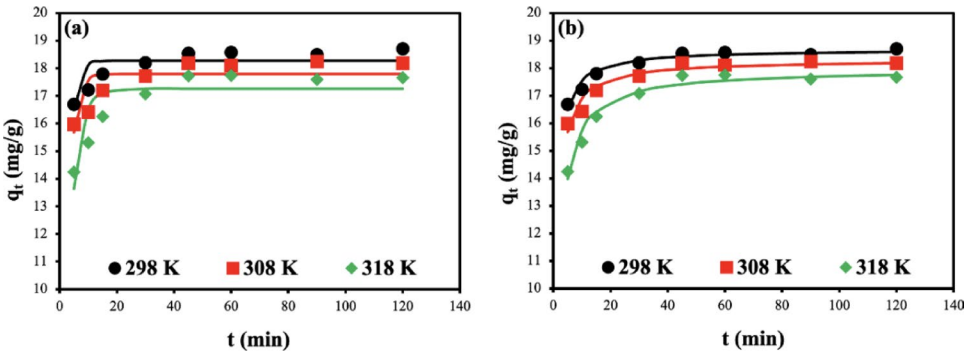


Table 6 Non-linear kinetic parameters for the adsorption of MB dye on *T. spicata* L. biomass (agitation rate: 120 rpm, pH: 7, adsorbent dosage: 0.05 g/ 50 mL, initial concentration: 20 mg/L)

Temperature (K)	<i>T. spicata</i> L.		
	298	308	318
<i>Pseudo-first-order</i>			
k_1 (min ⁻¹)	0.4681	0.4263	0.3119
q_e (cal) (mg/g)	18.27	17.80	17.26
q_e (exp) (mg/g)	18.53	18.18	17.73
SSE	1.418	2.266	3.281
ARE	1802	1749	1669
RMSE	0.6876	0.8691	1.046
SD	0.3766	0.4761	0.5728
χ^2	0.0782	0.1291	0.2001
r^2	0.9999	0.9999	0.9999
<i>Pseudo-second-order</i>			
k_2 (g/mg.min)	0.0808	0.0655	0.0390
q_e (cal) (mg/g)	18.68	18.29	17.96
q_e (exp) (mg/g)	18.53	18.18	17.73
SSE	0.1857	0.3947	0.4277
ARE	1803	1750	1670
RMSE	0.2488	0.3627	0.3776
SD	0.1363	0.1987	0.2068
χ^2	0.0106	0.0234	0.0267
r^2	0.9999	0.9999	0.9999

pseudo-first order kinetics, the predicted and experimental results did not coincide. Furthermore, the *pseudo-second order* kinetic model was shown to be more appropriate for describing the adsorption process due to its higher correlation values and smaller error functions. This result implied

that MB dye adsorption took place by a chemisorption interaction (Ullah et al. 2025).

Possible Adsorption Mechanism

The adsorption process of MB dye onto *T. spicata* L. biomass was clarified using FTIR-ATR spectral analysis, adsorption isotherm and kinetic modeling, and zeta potential measurements. The possible adsorption mechanism was illustrated in Fig. 12. FTIR-ATR spectra demonstrated alterations in the vibrational bands associated with $-\text{COOH}$, $-\text{OH}$, and $-\text{NH}_2$ functional groups, signifying their involvement in MB binding. These polar groups presumably enhance adsorption via hydrogen bonding and electrostatic interactions. The investigation of zeta potential further corroborated the interaction mechanism. The biomass surface displayed a zeta potential of -27.8 mV before adsorption, which diminished to -12.0 mV following MB absorption. The reduction in surface charge corroborates the electrostatic interaction between the negatively charged biomass and cationic methylene blue molecules (MB^{2+}). Cationic MB molecules dominate at $\text{pH} \geq 4$, as the pK_a value of MB is 3.8. The adsorption energy derived using the D-R isotherm model was less than 8 kJ/mol, signifying that the process was predominantly physical. The *pseudo-second order* kinetic model, which posits that the rate-limiting phase entails valence forces via electron sharing or exchange, generally indicates chemisorption. This apparent conflict can be reconciled by recognizing that the pseudo-second-order

Fig. 12 The possible mechanism of MB dye adsorption onto *T. spicata* L. biomass

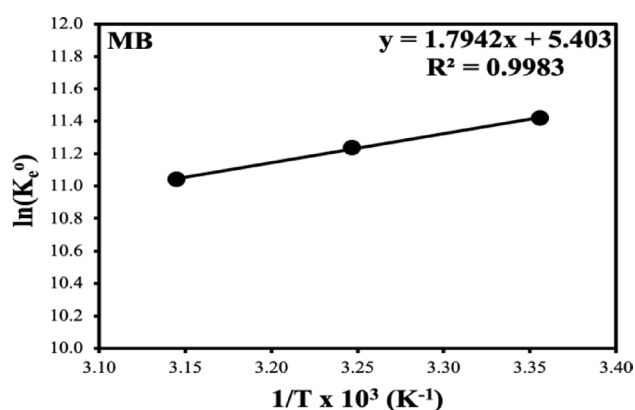
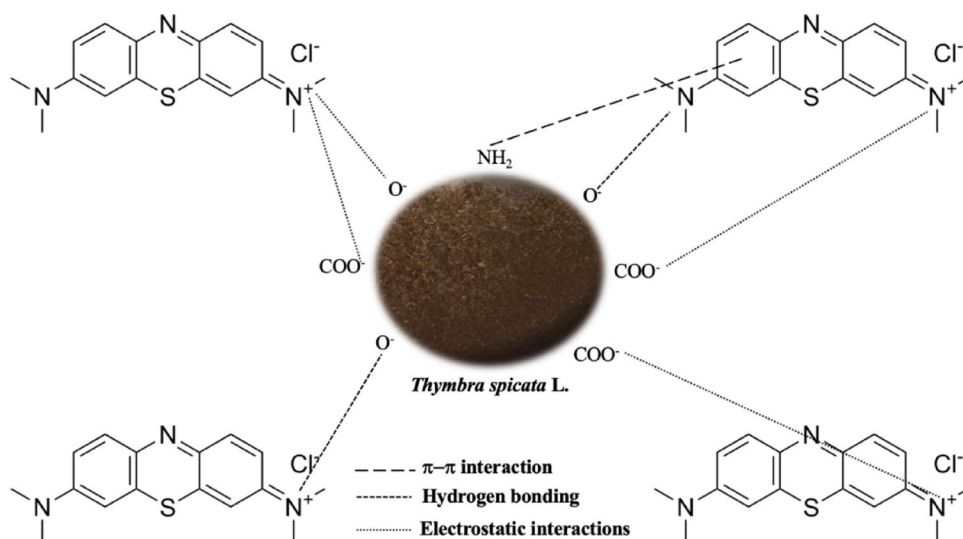


Fig. 13 The linear Van't Hoff plot of MB dye adsorption onto *T. spicata* L. biomass

model can also characterize systems whose surface contacts are robust, albeit not exclusively covalent. In this instance, adsorption is predominantly influenced by physical forces, including electrostatic attraction and hydrogen bonding, with potential contributions from π - π interactions between the aromatic rings of methylene blue and the lignocellulosic constituents of the biomass. Moreover, the influence of ionic strength, examined through NaCl and CaCl₂ tests, underscored the significance of electrostatic interactions in the overall mechanism, illustrating that competing cations and chloride ions disrupt MB adsorption. The adsorption of MB onto *T. spicata* L. biomass is a complex process characterized by physical adsorption, electrostatic attraction, hydrogen bonding, and π - π interactions, influenced by pH and the ionic composition of the solution.

Adsorption Thermodynamics

The calculation of the thermodynamic equilibrium constant (K_e°) was done with Eq. (10). Figure 13 displays the linear Van't Hoff graph that was created between $1/T$ and $\ln K_e^\circ$ values in accordance with Eq. (11). The enthalpy and entropy values, which were shown in Table 7, were determined using the linear graph's slope and intercept, respectively. Furthermore, adsorption Gibbs free energy values were computed using Eq. (12), and Table 7 presents the findings. Table 7 shows that an exothermic adsorption process is indicated by a negative enthalpy value. An analysis of the entropy value revealed that the surface disorder was high. The analysis of the Gibbs free energy values revealed that the adsorption process was spontaneous because the values were negative.

Recycling of *T. spicata* L

The recyclability of adsorbents is essential for their effective use in wastewater treatment (Wu et al. 2023; Tohdee et al. 2024; Jarodhia et al. 2025). A 20 mg/L MB solution was chosen for the adsorption cycle experiment, and the recycling efficacy of *T. spicata* L. biomass was examined. Following each adsorption cycle, desorption was conducted using a 0.5 M HCl solution, and the findings were recorded after seven rounds of adsorption-desorption tests. Figure 14 illustrates that the first removal rate of MB by *T. spicata* L. biomass was 92.67%. Following seven experimental cycles, the removal rate of MB by *T. spicata* L. biomass exhibited

Table 7 Thermodynamic parameters for the adsorption of MB dye on *T. spicata* L. biomass

Thermodynamic parameters	ΔH° (kJ/mol)	ΔS° (J/mol.K)	ΔG° (kJ/mol)		
			25 °C	35 °C	45 °C
<i>Thymra spicata</i> L.	-14.92	44.92	-28.31	-28.75	-29.20

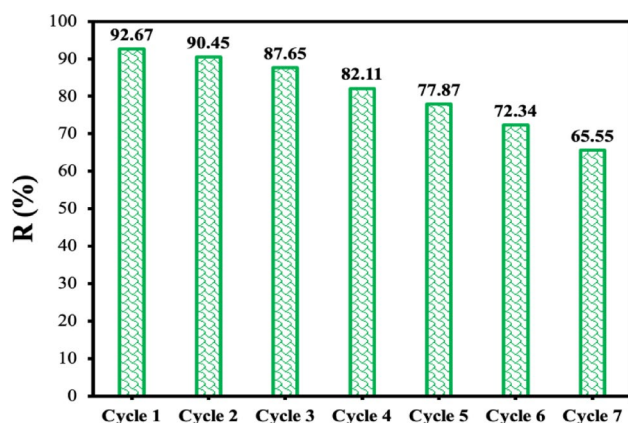


Fig. 14 The reusability of *T. spicata* for MB dye removal

a little decline, remaining at 62.55%. The findings indicated that *T. spicata* L. biomass can be utilized frequently for the elimination of MB and analogous dyes from wastewater.

Total Phenolic Content

Without encouraging additional oxidative processes, phenolic substances can scavenge reactive oxygen intermediates. Phenolic compounds transfer electrons to phosphomolybdic/phosphotungstic acid complexes in an alkaline medium, forming blue complexes that can be detected spectroscopically at about 760 nm (Ainsworth and Gillespie 2007). The total phenolic content of the water extract of *T. spicata* L. biomass was found to be 93.32 ± 1.23 μ g pyrocatechol equivalents per mg extract. This shows that *T. spicata* L. biomass has a good amount of phenolic compounds, which have antioxidant properties.

In the literature, Gumus et al. reported that the total phenolic content of the methanol extract of *T. spicata* aerial parts was 75.19 ± 1.3 mg gallic acid equivalent (GAE) per g extract (Gumus et al. 2011). Khalil et al. reported that aqueous extract of *T. spicata* contained 150 ± 3.7 and ethanol extract contained 250 ± 6.9 mg GAE/g dry extract of total phenolic content (Khalil et al. 2019). In the study by Gedikoglu et al., the total phenolic content of 80% methanol and 80% ethanol extracts of *T. spicata* was reported as 13.15 ± 0.135 and 13.13 ± 0.249 mg GAE/dry weight, respectively (Gedikoglu et al. 2019). Ozcan and Ozkan prepared different extracts by using different solvents and extraction methods and found that total phenolic contents were 4.52–163.10 mg GAE/g (Ozcan and Ozkan 2018). In the study by Llorent-Martínez et al., the methanol extract of *T. capitata* had a total phenolic content of 127.52 ± 4.32 mg GAE/g, and the infusion had a total phenolic content of 94.57 ± 0.83 mg GAE/g (Llorent-Martínez et al. 2022). The results we obtained are consistent with the results in the literature and show that different extracts of *T. spicata* contain

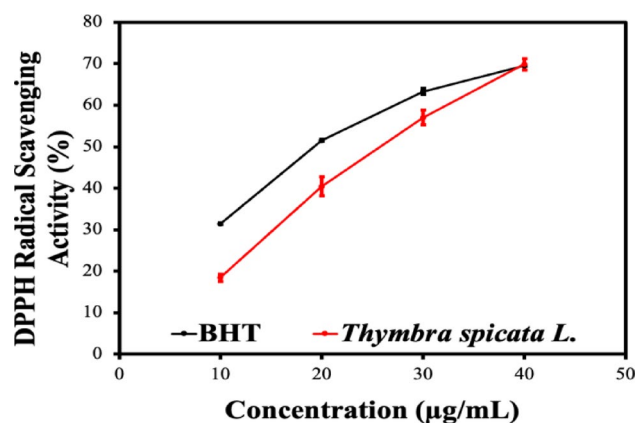


Fig. 15 The DPPH radical scavenging activity of *T. spicata* L. extract

phenolic compounds. Different solvents or different extraction techniques might be some of the reasons for differences in the results.

DPPH Radical Scavenging Activity

The extract's capacity to reduce DPPH has been used to investigate its antioxidant properties. The basis for this interaction is the transfer of an electron or a hydrogen atom to the DPPH radical from the antioxidant compound. Reduction results in discoloration from purple to pale yellow, indicating scavenging action (Hussen and Endalew 2023). Results of the DPPH radical scavenging activity were given in Fig. 15. Results show that *T. spicata* L. biomass had DPPH scavenging activity at all tested concentrations. While at 10 μ g/mL the activity was $18.42 \pm 0.82\%$, activity was increased with increasing concentrations to eventually $69.89 \pm 1.36\%$ at 40 μ g/mL. At the same concentrations, BHT had 31.42 ± 0.17 – $69.49 \pm 0.03\%$ scavenging activity, which shows *T. spicata* L. biomass had similar activity to BHT at the same concentrations.

It was reported by Gumus et al. that the DPPH radical scavenging activity of the methanol extract of *T. spicata* at 0.25 mg/mL concentration was around 40%, and at 0.5 mg/mL concentration, it was around 80% (Gumus et al. 2011). In Khalil et al.'s study, IC_{50} for DPPH activity of aqueous extract of *T. spicata* was reported as 28.5 ± 1.28 μ g/mL, and for ethanol extract it was 24.5 ± 1.09 μ g/mL (Khalil et al. 2019). *T. spicata*'s 80% methanol extract had an IC_{50} of 35.28 ± 0.45 , and the 80% ethanol extract had an IC_{50} of 43.9 ± 0.845 μ g/mL (Gedikoglu et al. 2019). The IC_{50} of DPPH radical scavenging activity results of *T. spicata* extracts by Ozcan and Ozkan were given as 572.60–1035.6 μ g/mL (Ozcan and Ozkan 2018). Methanol extract of *T. capitata* had DPPH activity of 269.71 ± 0.63 mg Trolox equivalent (TE)/g, and the infusion's activity was 259.63 ± 0.62 mg TE/g (Llorent-Martínez et al. 2022).

Although the results are similar to those in the literature, it might be said that the activity of the water extract of *T. spicata* is better than that of other extracts.

Total Antioxidant Capacity

The phosphomolybdate assay determines the ability of an extract to eliminate a free radical by transferring an electron. The extract's total antioxidant capacity was determined by reducing molybdate (VI) to molybdate (V) (Hussen and Endalew 2023). The results show that the water extract of *T. spicata* L. had a total antioxidant capacity of 177.89 ± 3.20 μg ascorbic acid equivalents (AAE) per mg extract.

In the study by Gumus et al., it was reported that the methanol extract of *T. spicata*'s total antioxidant activity was 216.80 ± 0.0 mg AAE per g extract (Gumus et al. 2011). In the study by Ozcan and Ozkan, the total antioxidant capacity of *T. spicata*'s different extracts was reported as 42.31–101.52 mg AAE/g (Ozcan and Ozkan 2018). While the total antioxidant capacity of the methanol extract of *T. capitata* was reported by Llorent-Martínez et al. as 3.61 ± 0.27 mmol TE/g, for the infusion, it was 2.57 ± 0.08 mmol TE/g (Llorent-Martínez et al. 2022).

β -Carotene Bleaching Assay

In the β -carotene bleaching assay, the absence of an antioxidant causes rapid discoloration. The abstraction of a hydrogen atom creates a linoleic acid free radical that attacks the unsaturated β -carotene molecule. As a result, β -carotene oxidizes and breaks down, losing its chromophore and distinctive orange color, which is monitored spectrophotometrically (Amiri 2012). At 1 mg/mL concentration, the extract had 0.96 ± 0.01 for 60 min and 0.94 ± 0.03 for 120 min activity compared to BHT (1.00). This shows that the extract had very similar activity to BHT to protect β -carotene.

Conclusions

This work illustrated the efficient application of *T. spicata* L. biomass as a natural, economical, and sustainable adsorbent for the extraction of MB dye from aqueous solutions, in accordance with zero-waste and circular economy principles. Compared to conventional water treatment technologies, the use of plant-derived adsorbents, such as *T. spicata* L. biomass, offers several advantages. Plant-based biosorbents are generally cost-effective, renewable, biodegradable, and readily available, making them an attractive option for sustainable and localized water treatment solutions. Furthermore, the utilization of such biomass promotes

the principles of a circular economy by enabling the repurposing of agricultural or plant waste. The Taguchi approach was employed to optimize the adsorption process, demonstrating that solution pH, adsorbent dosage, initial dye concentration, and contact duration substantially affected the removal effectiveness. The adsorption mechanism was clarified via equilibrium and kinetic modeling. The Langmuir isotherm model exhibited the optimal fit for the experimental data, signifying monolayer adsorption on a uniform surface, with a maximum adsorption capacity (q_m) of 65.03 mg/g. The *pseudo-second order* kinetic model effectively characterized the adsorption behavior, indicating that the rate-limiting phase may involve chemisorption or surface-specific interactions. FTIR-ATR examination verified the participation of functional groups including $-\text{OH}$, $-\text{COOH}$, and $-\text{NH}_2$ in the adsorption process, corroborating the existence of electrostatic interactions, hydrogen bonding, and π – π stacking. The impact of ionic strength underscored the significance of electrostatic forces and potential dye speciation consequences. In addition to its adsorption capacity, *T. spicata* L. biomass demonstrated antioxidant capabilities, suggesting its potential as a multifunctional material for environmental applications. The work advances the creation of sustainable, effective, and reusable biosorbents for wastewater treatment.

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Data Availability The data that support the findings of this study are available from the corresponding author upon reasonable request.

Declarations

Conflict of Interest The authors have no relevant financial or non-financial interests to disclose.

Ethical Approval Not applicable.

Consent to Participate Not applicable.

Consent for Publication Not applicable.

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